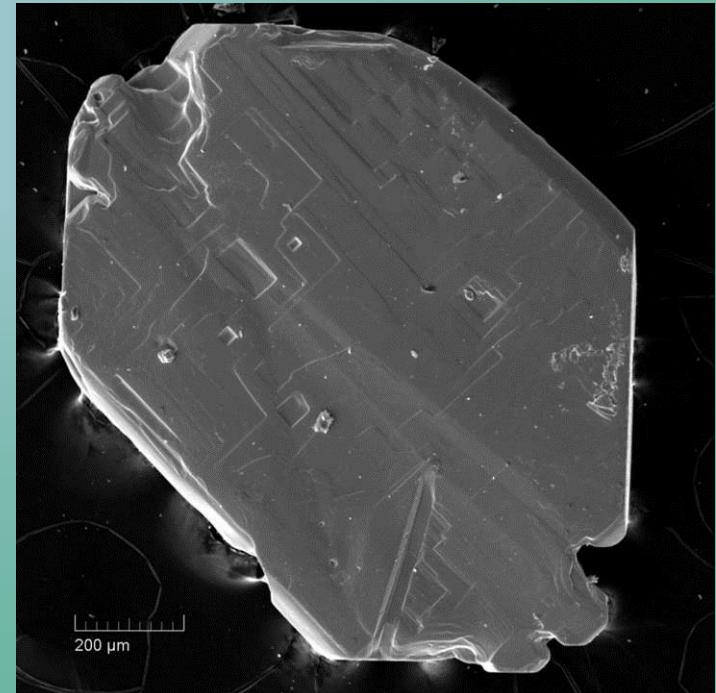
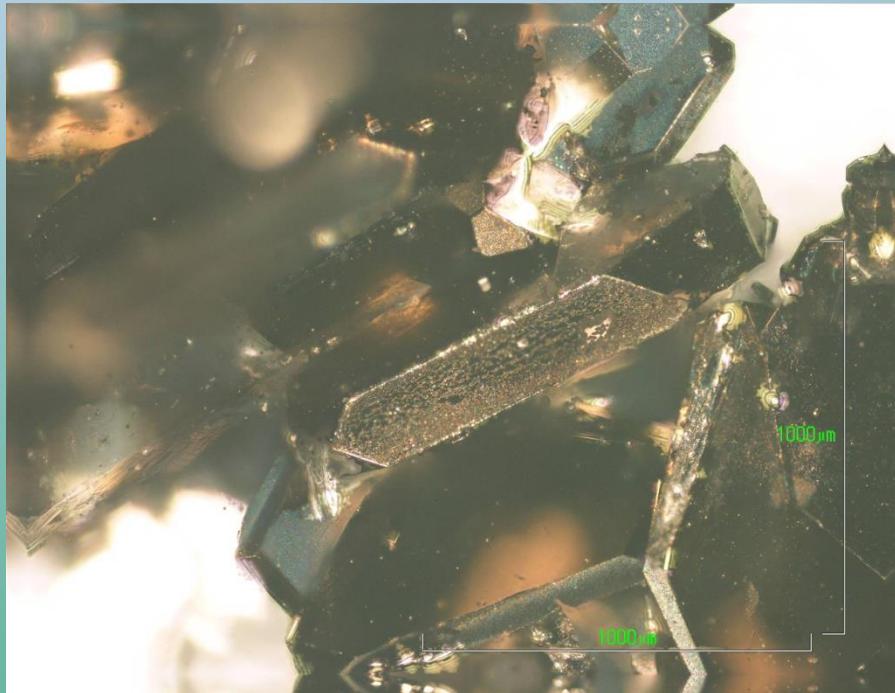


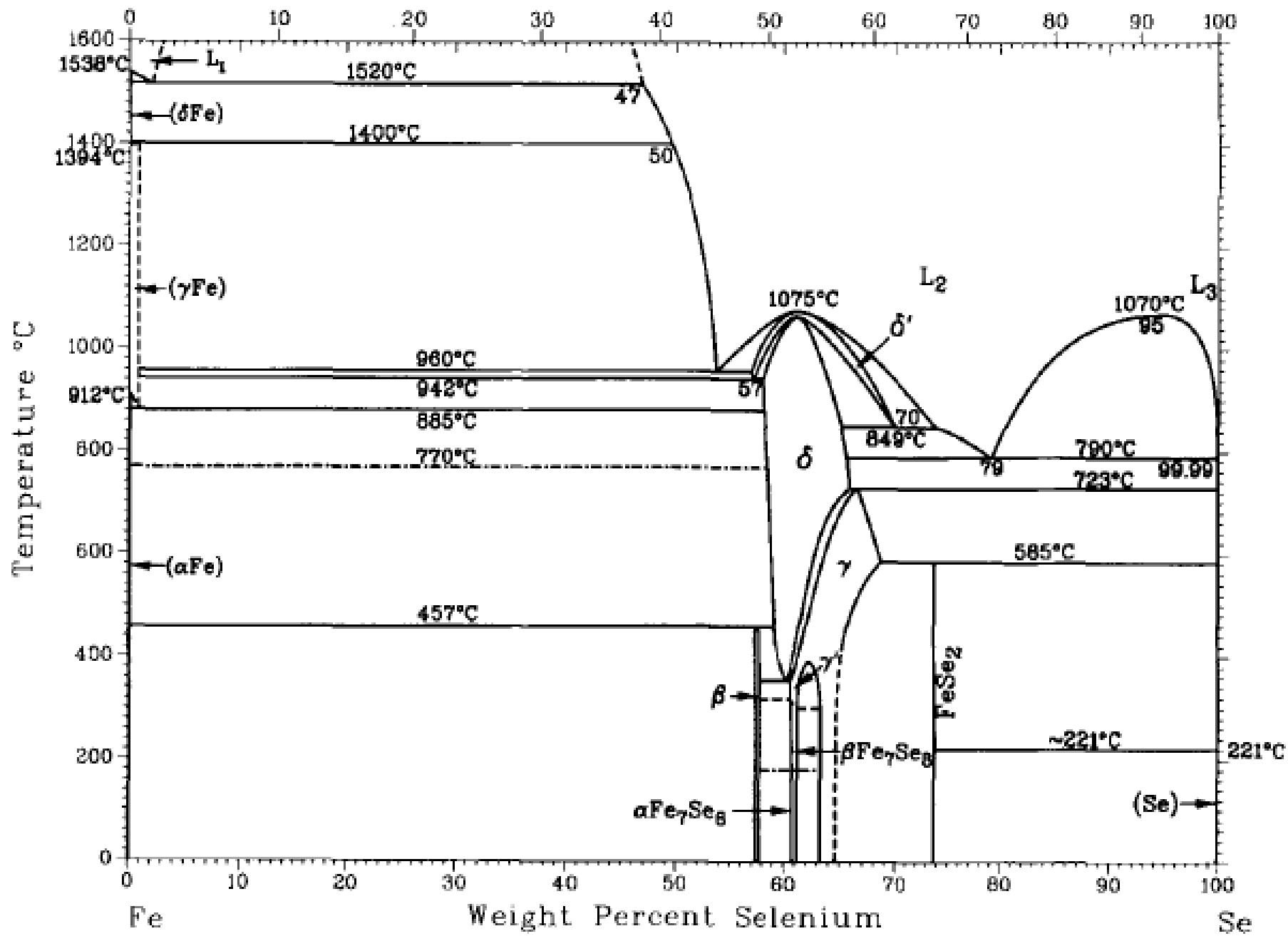
*Institute of Experimental Mineralogy, Russian Academy of Sciences, 142432 Chernogolovka, Moscow District,
Russia
Low Temperature Physics and Superconductivity Department, M.V. Lomonosov Moscow State University,
119991 Moscow, Russia*

Dmitriy A. Chareev

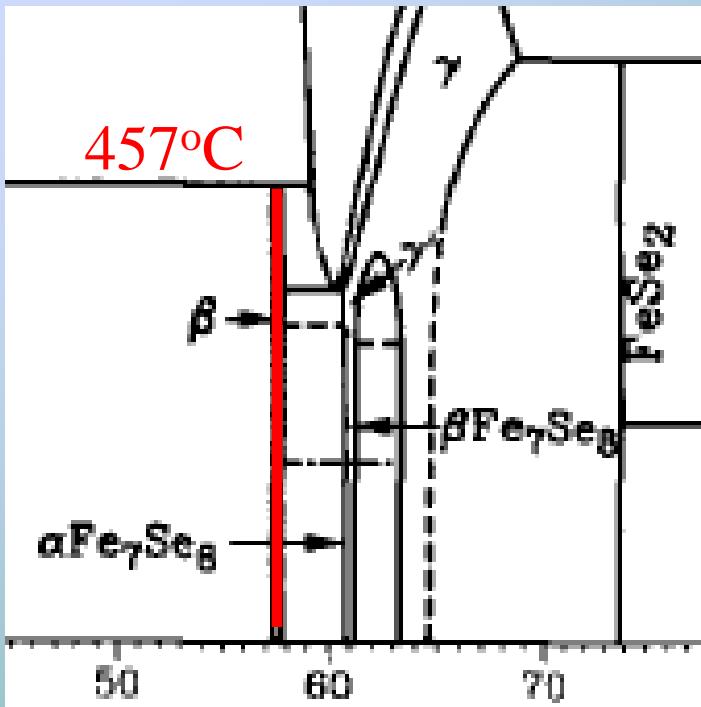
Single crystal growth of tetragonal FeSe_{1-x} superconductors *and other substances*



Atomic Percent Selenium



System Fe-Se



The superconducting tetragonal phase of FeSe_{1-x} exists only **below** 730 K (457°C) in rather **narrow** composition range

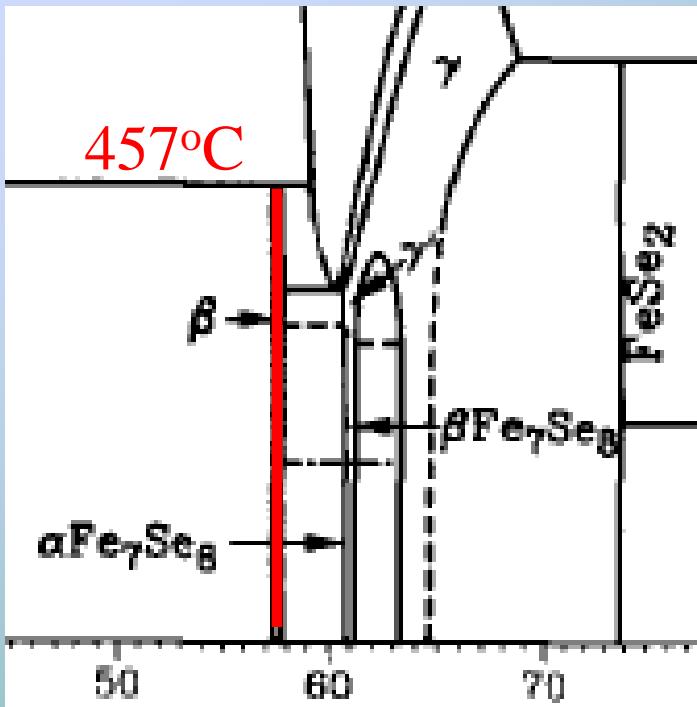
Okamoto H., J. of Phase Equilibria, **12**, 383 (1991).

non congruent decomposition of tetragonal FeSe_{1-x} to Fe and hex δ FeSe



Liquid → tetragonal FeSe_{1-x} ☹

Crystal growth



Cooling of solution Fe and Se in melting salts:

In KCl (m.p. 776 ° C) in T interval 820 - 770 ° C.

In KCl/NaCl (m.p. 657 ° C) in T interval 740 - 600 ° C.

Or vapor transport method



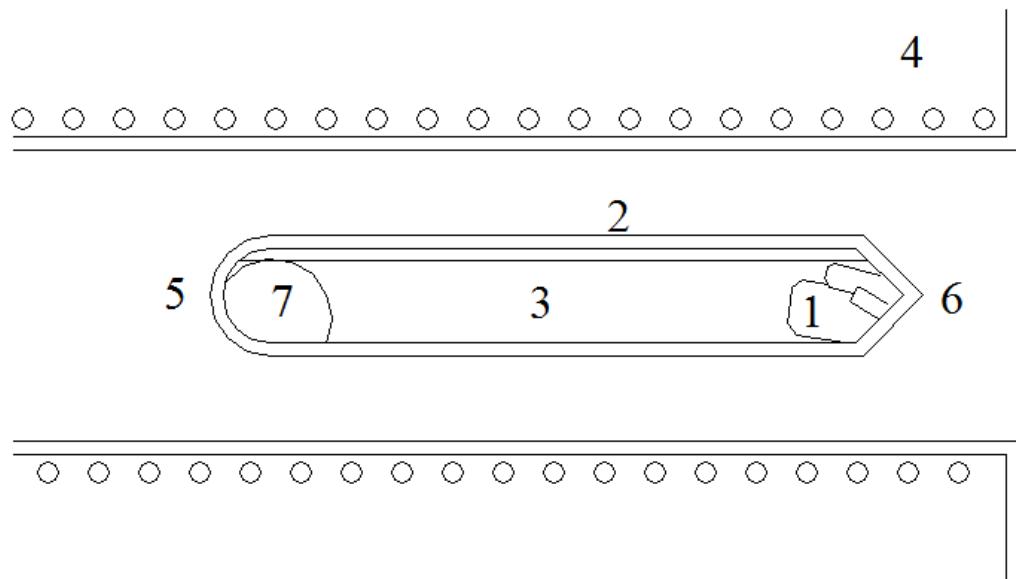
All crystals with hexagonal shape and coexisting of two phases (tetra and hex)

In CsCl/LiCl (m.p. 326 ° C) in T interval 457 - 300 ° C – correct

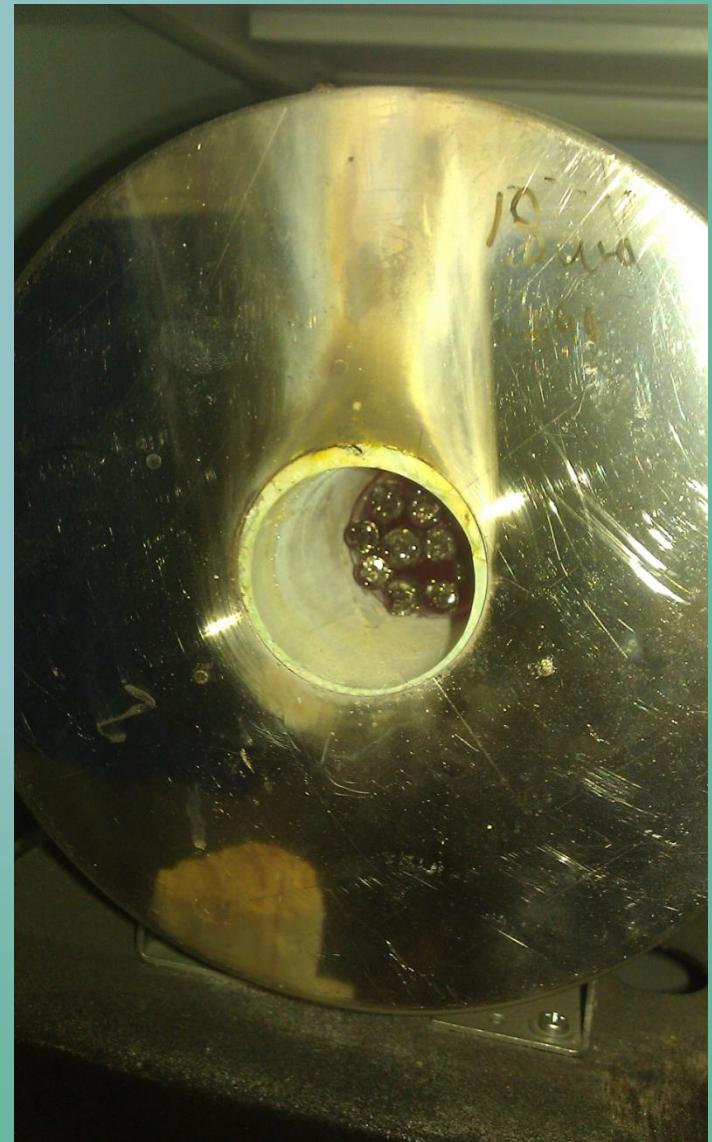
Rongwei Hu, Hechang Lei, M. Abeykoon, E. S. Bozin, S. J. L. Billinge, J. B. Warren, T. Siegrist, and C. Petrovic, Phys. Rev. B. **83**, 224502 (2011).

Thereby, to grow tetragonal FeSe_{1-x} single crystals of high quality it is necessary to use eutectic flux which melts at low temperatures (preferably, below 250°C) and arrange synthesis at temperatures below 457°C, providing stable reproducible conditions of growth.

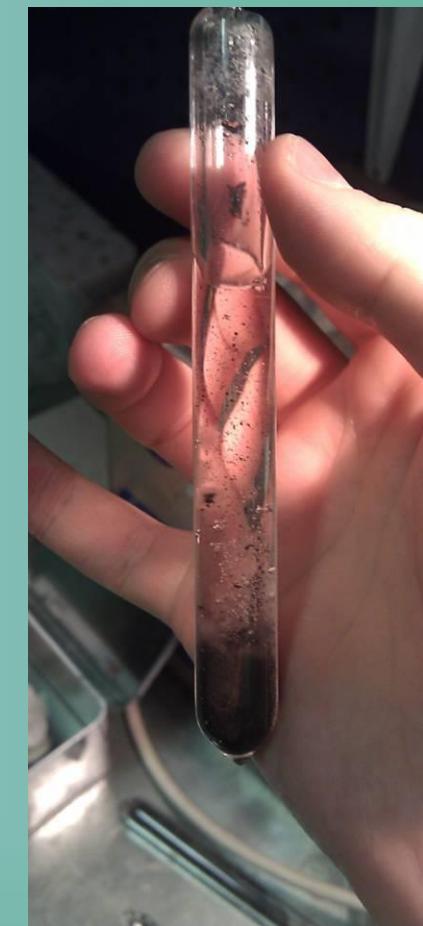
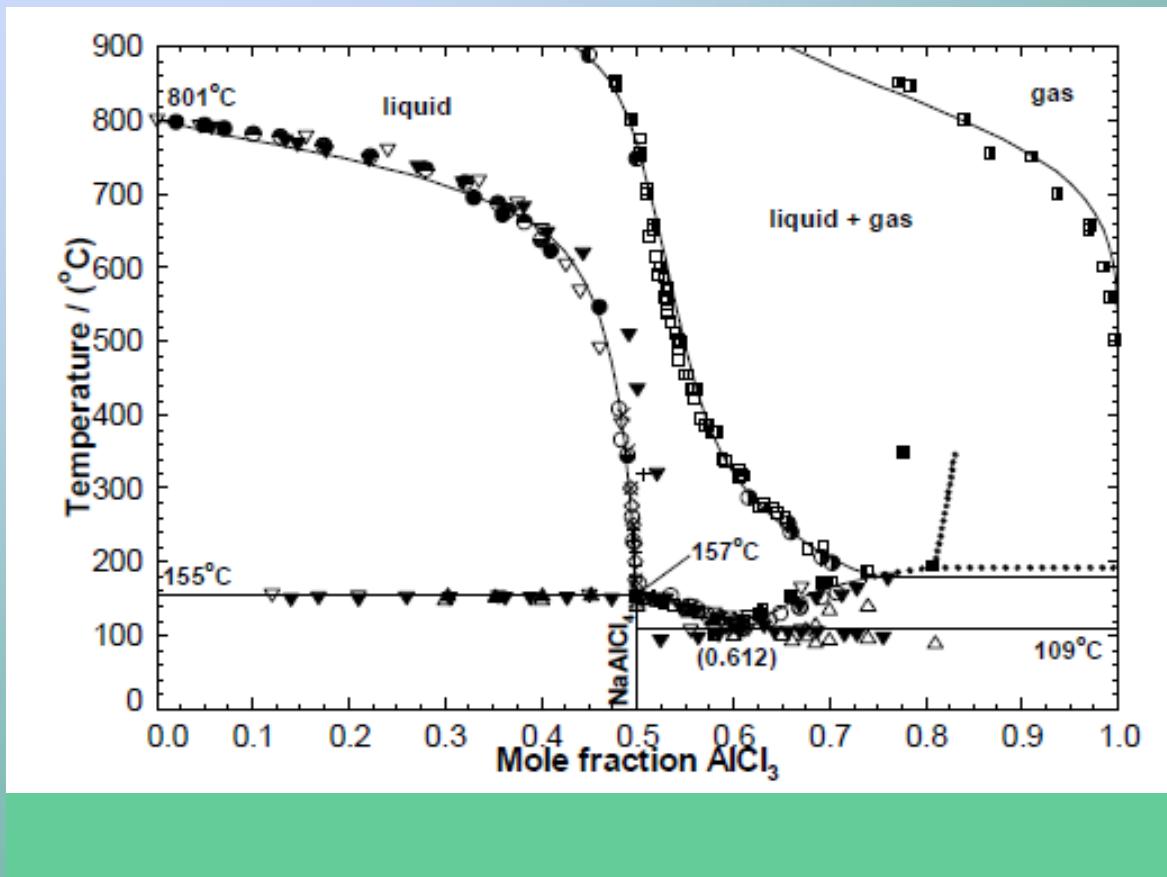
The FeSe_{1-x} single crystals were grown from the flux under permanent gradient of temperature in KCl/AlCl_3 flux



1. Crystals of FeSe
2. quartz ampoule
3. KCl/AlCl_3 flux
4. tube furnace
(edge of tube furnace)
5. Hot end of ampoule 400-427 C
6. Cold end of ampoule ~ 350 C
7. The load $\sim \text{Fe}_{1.3}\text{Se}_1$

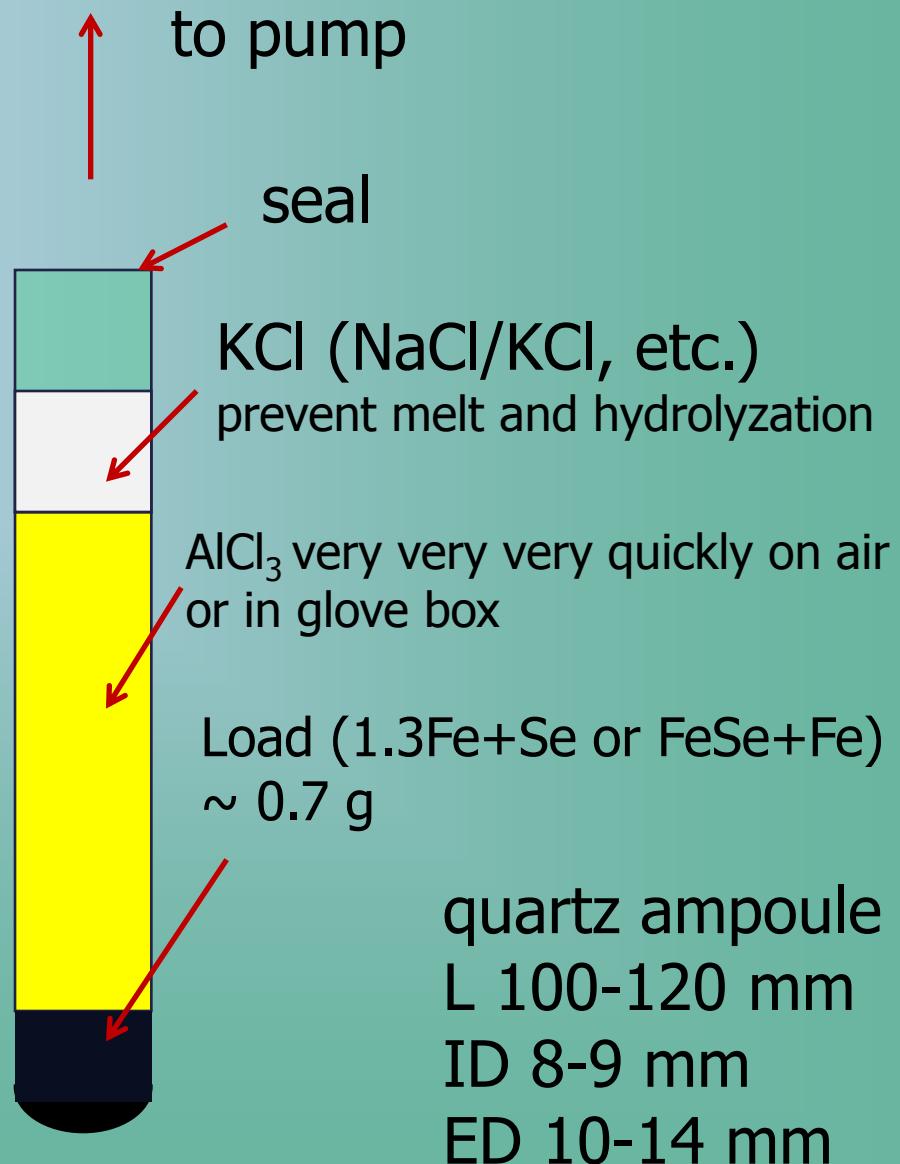


AlCl_3/KCl phase diagram



Melting point of AlCl_3 (66%)+KCl – 109°C

Preparation of crystal growth



Preparation of crystal growth



amp. during pumping out

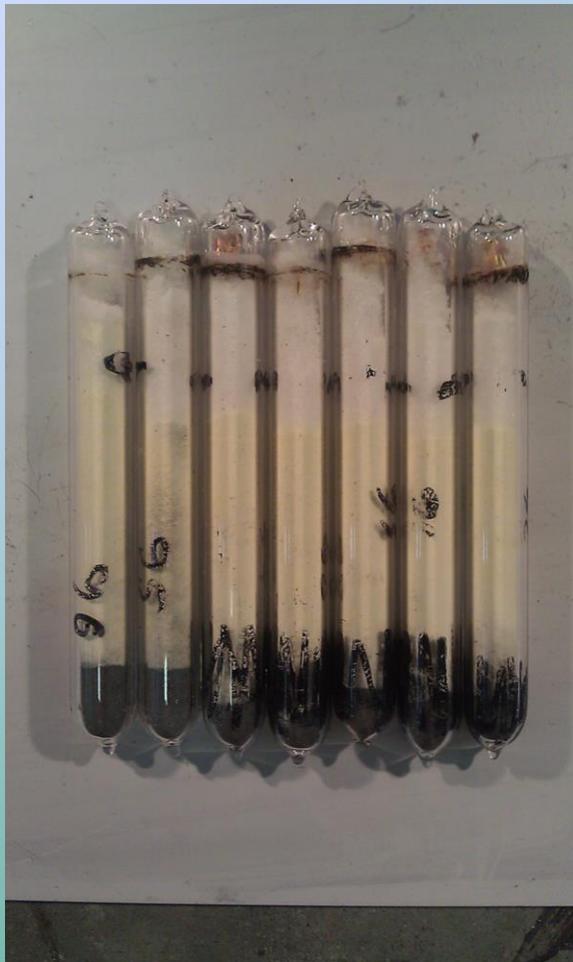


amp. after preliminary closing by oxygen torch



amp. after full closing by oxygen torch

Preparation of crystal growth



before furnace



after furnace



after furnace

Ampoules after explosion



Extraction of ampules (after 6 – 7 weeks)

Cooling in the air or in water

Cleaning of cold part with

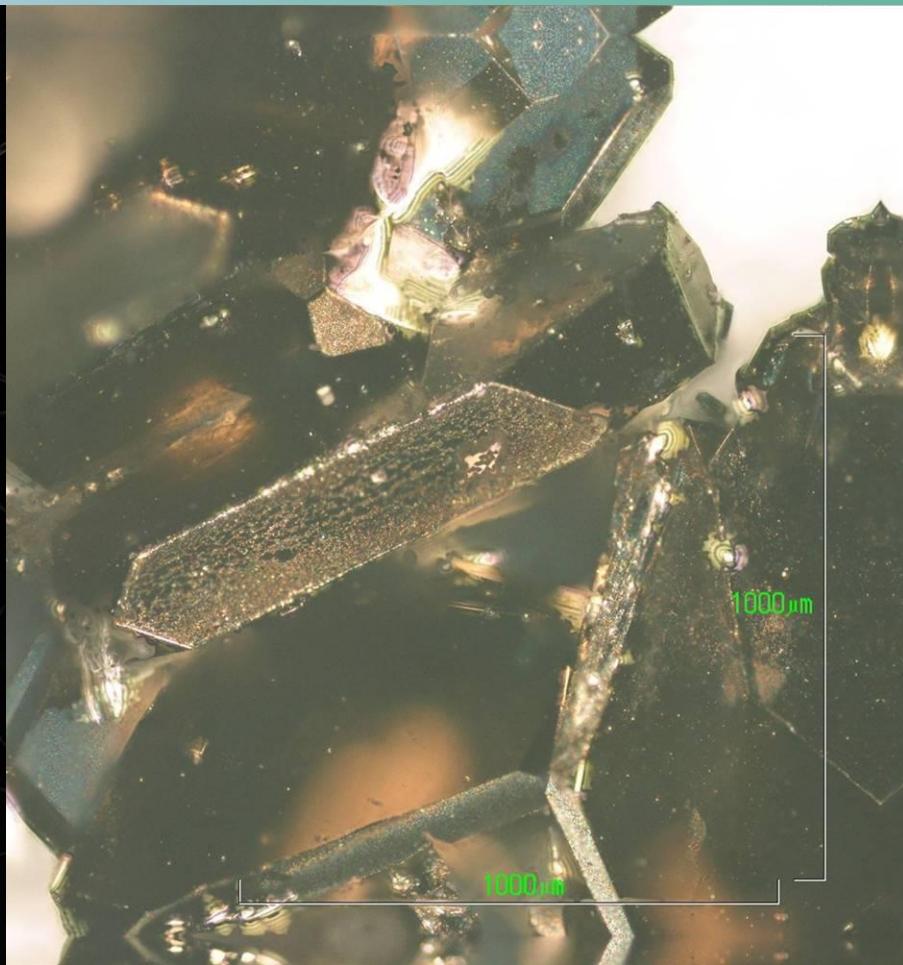
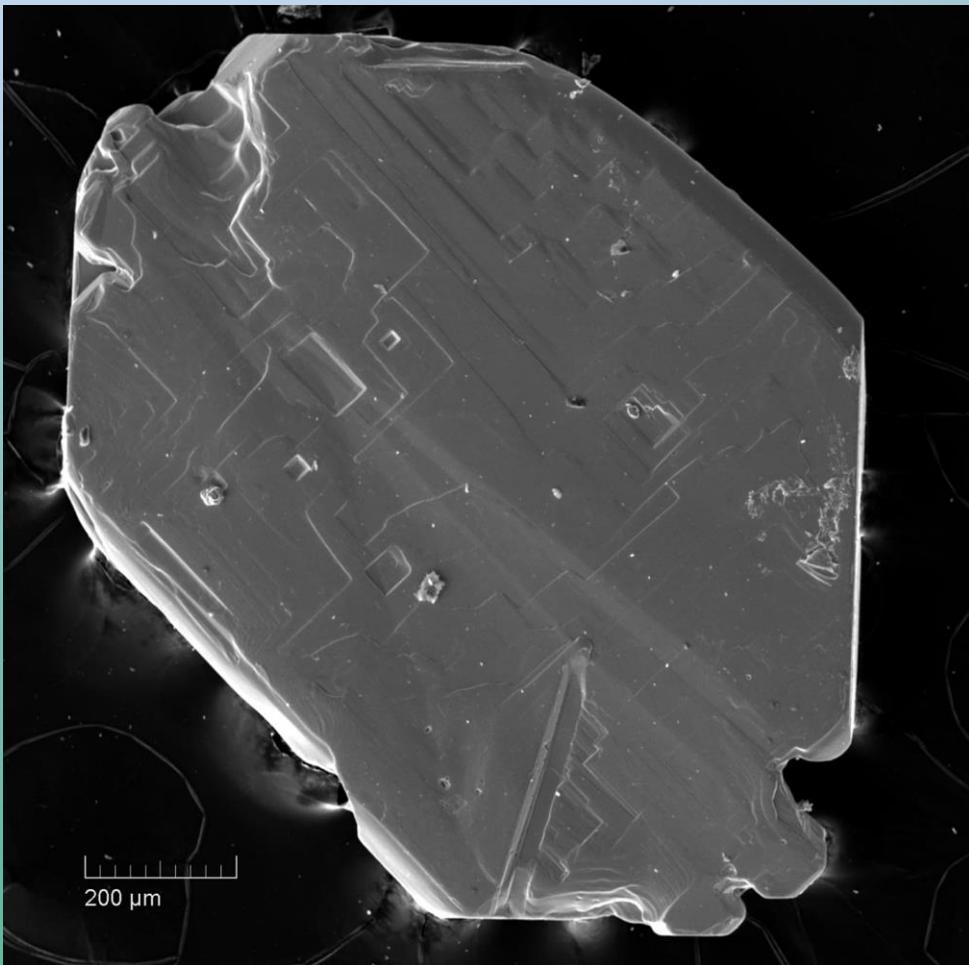
Rinsing in ultrasonic bath two times in water, two times in alcohol and two or three times in acetone.

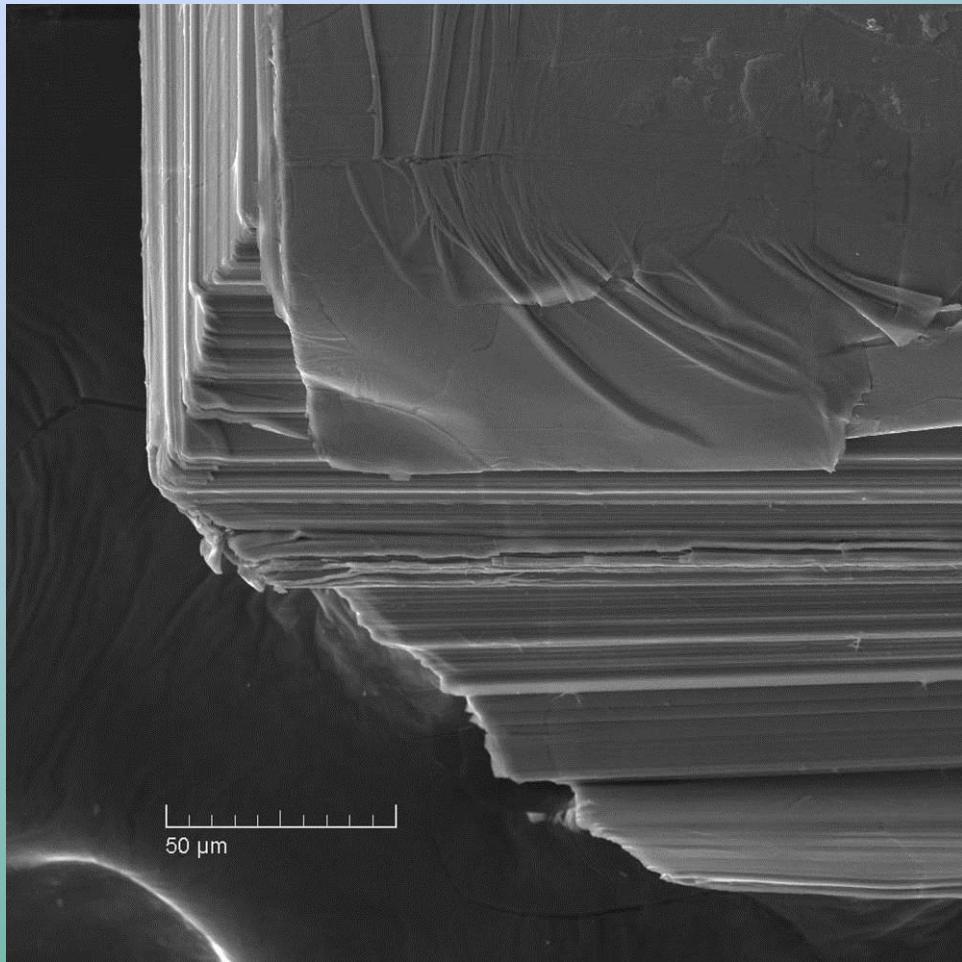
Heating in a muffle furnace at 70°C for few minutes. Tetragonal crystals were separation of tetr-FeSe using steel magnetic filling knife

Cleaning the crystals in water and alcohol did not produce any visible oxidation of surface.



The chemical compositions of tetragonal FeSe_{1-x} and hexagonal FeSe were studied by an energy-dispersive X-ray spectroscopy performed on CAMECA SX100 (15 kV) analytical scanning electron microscope

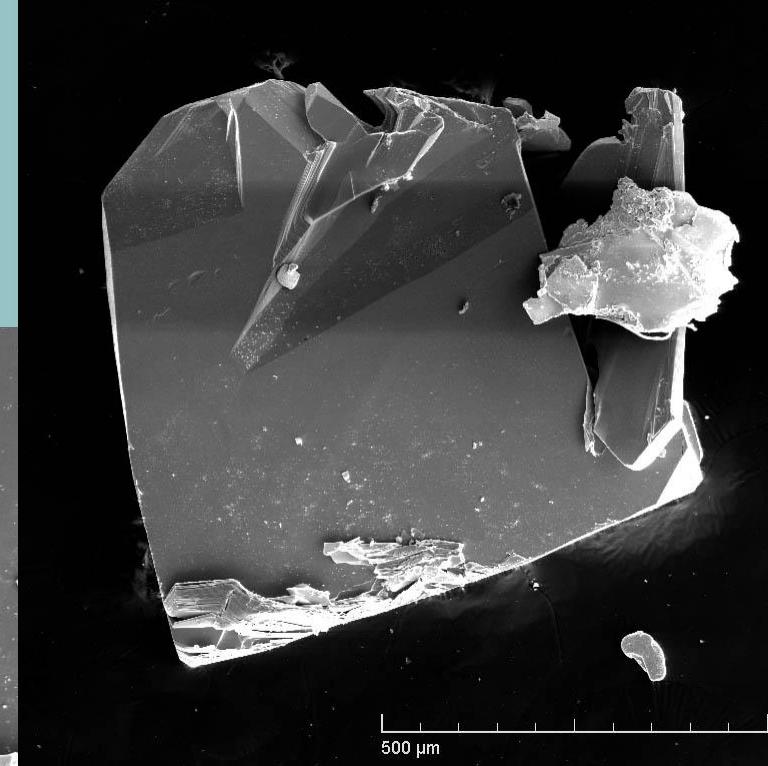
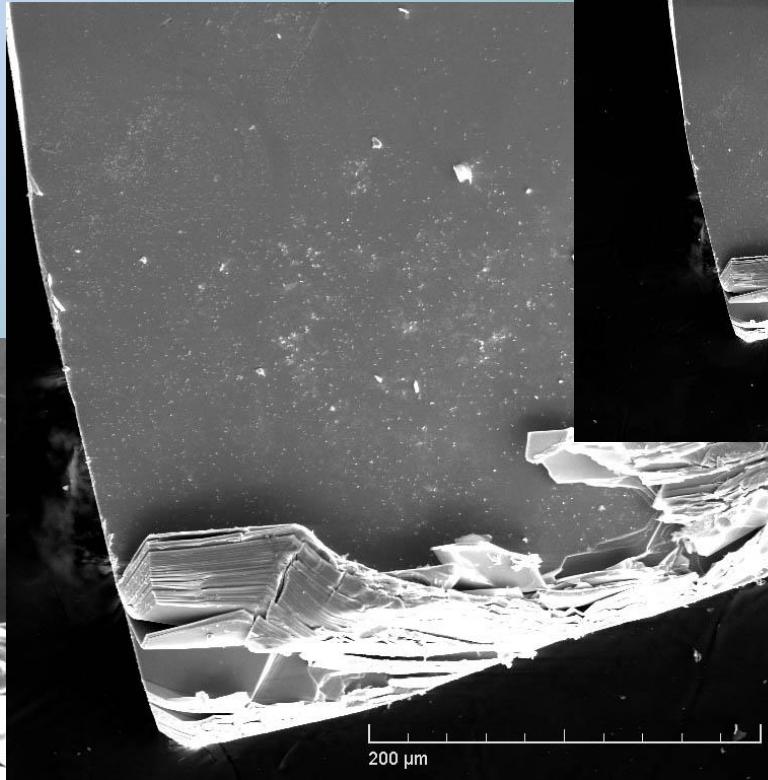
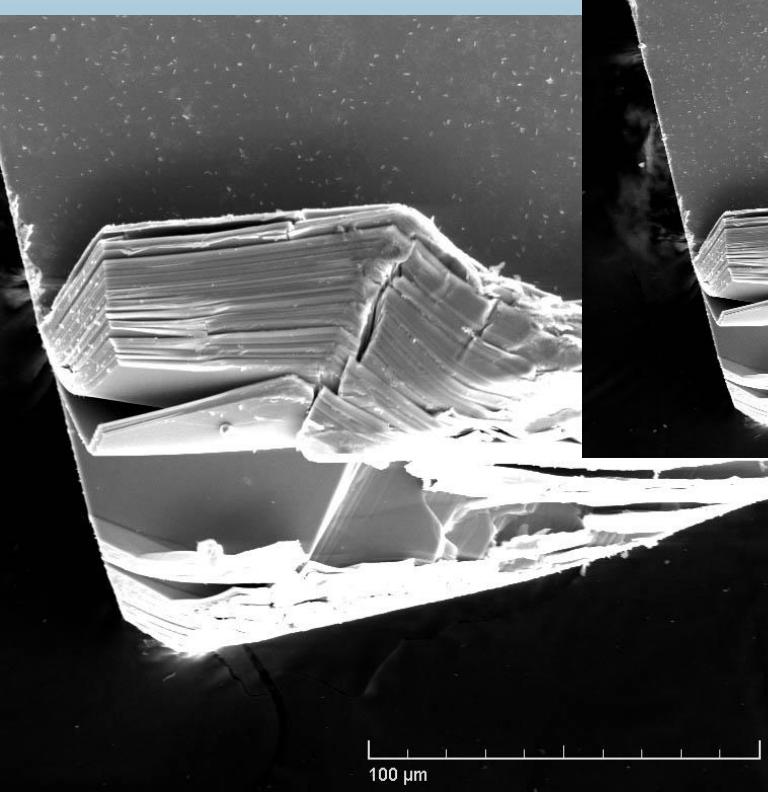


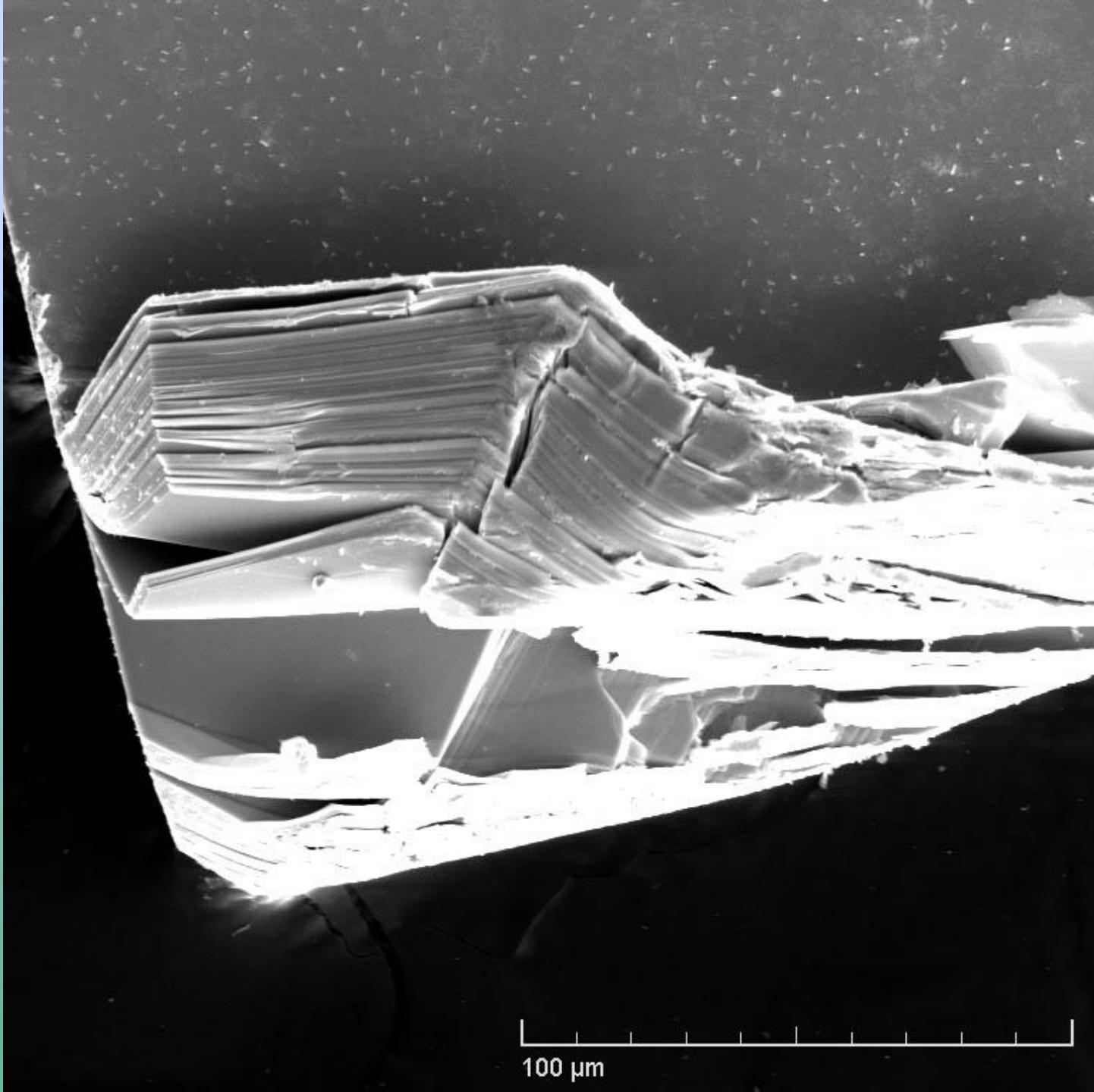


Growth rings of the trees

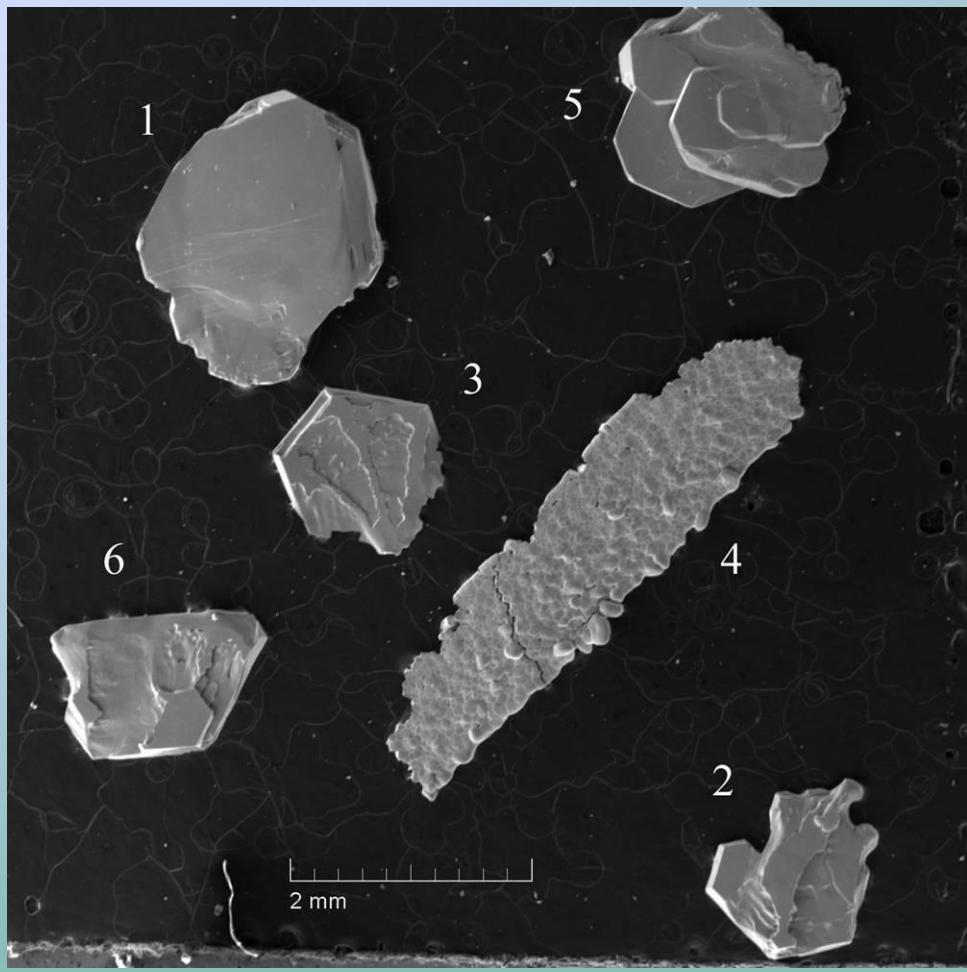
The layered structure of tetragonal FeSe_{1-x} single crystal
Growth layers because of day work of the conditioner (?)

Mechanical deformation showing layered structure

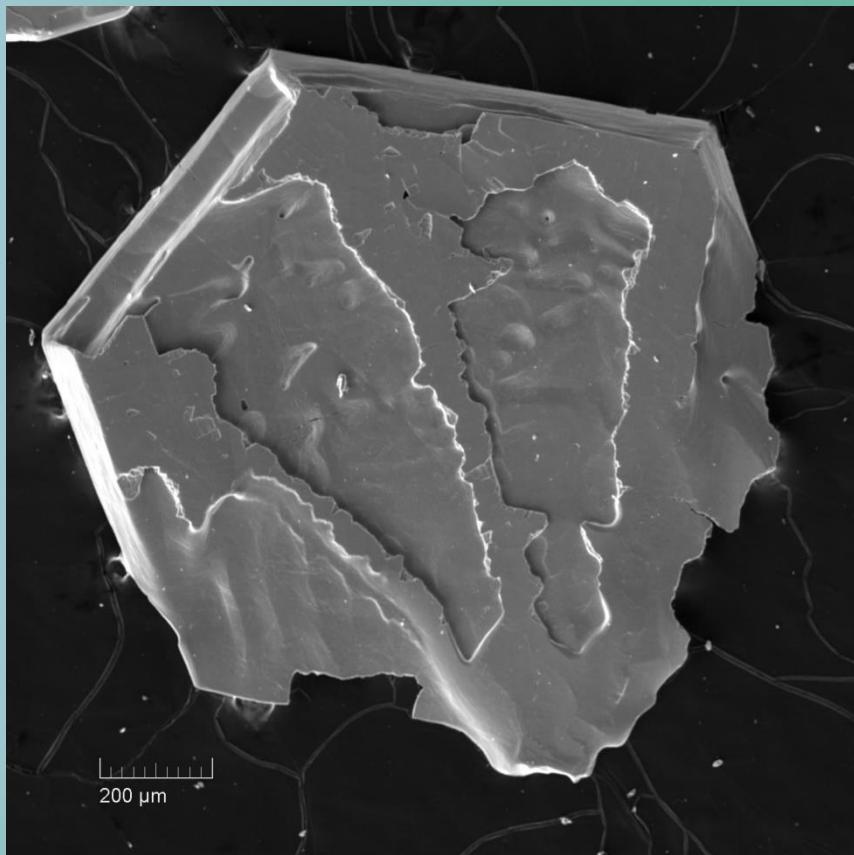




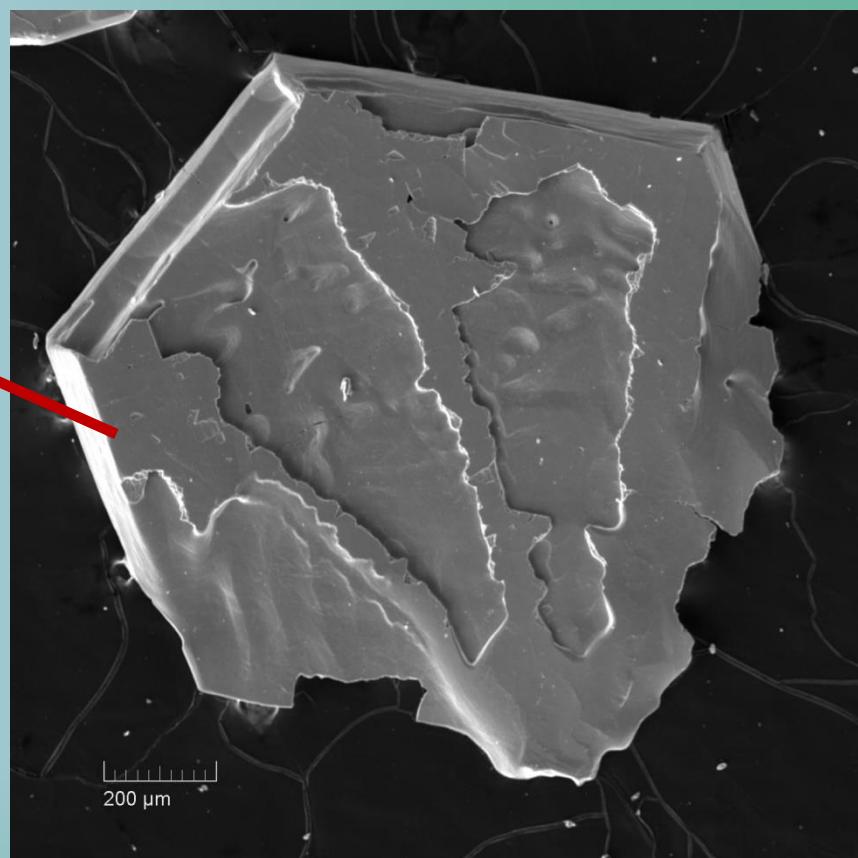
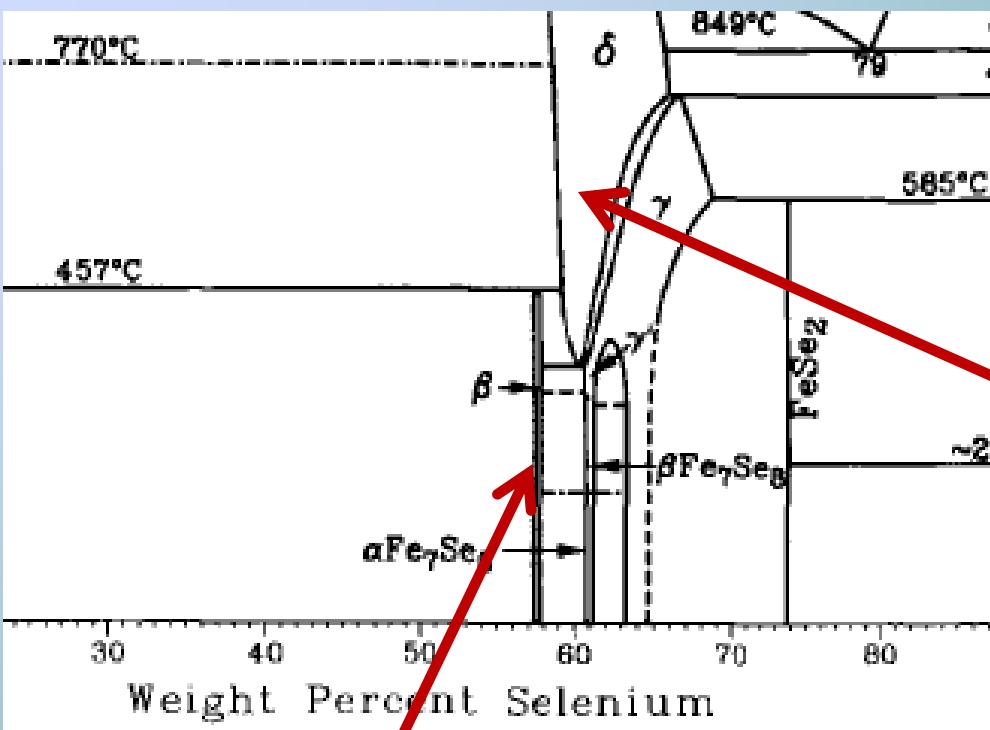
100 μm



The scanning electron microscope image of products obtained at high temperatures. 1, 2, 3, 6 - hexagonal δ -FeSe crystals, 4 - association of hexagonal δ -FeSe crystals 5 - tetragonal FeSe_{1-x} crystal



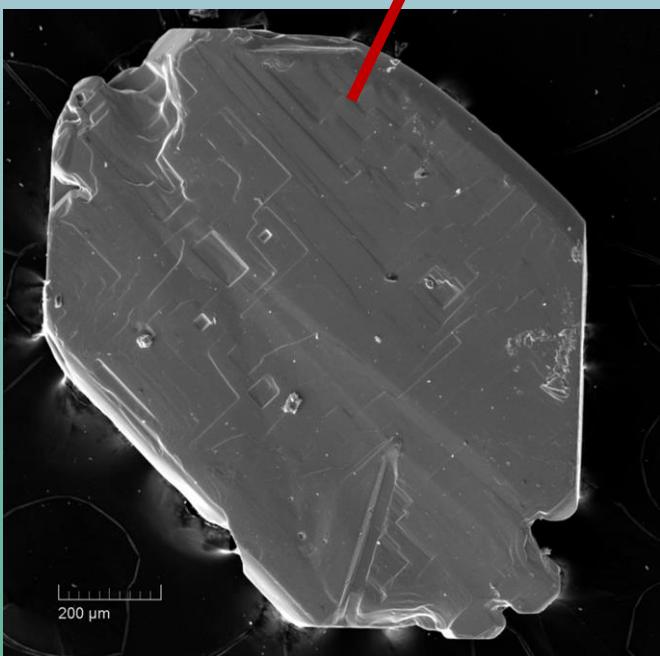
The scanning electron microscope image of hexagonal δ -FeSe crystal

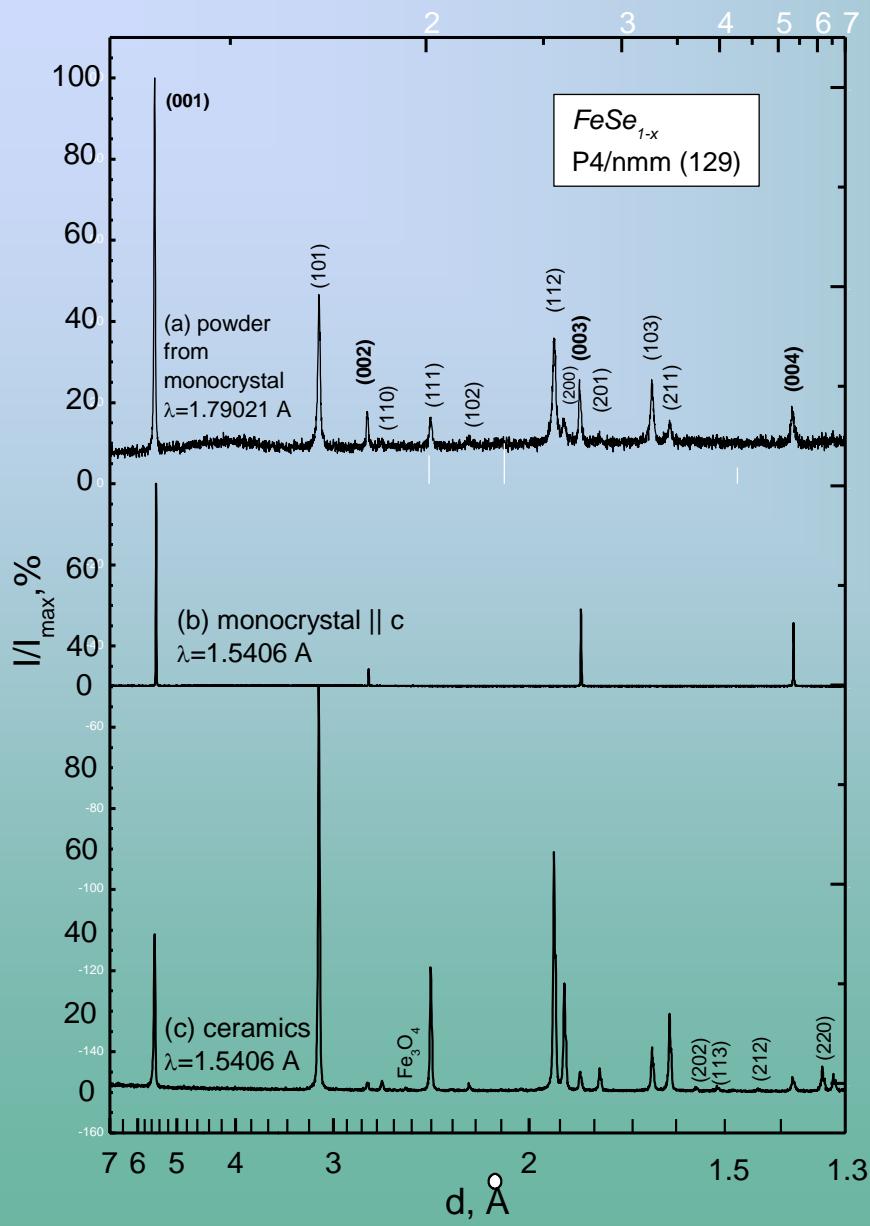


$$\delta = \beta + \gamma$$



high-T δ hex FeSe – super conductor 90%





The X-Ray diffraction pattern of tetragonal FeSe_{1-x}

a) The X-Ray diffraction pattern of the grinded in agate mortar single crystals (Co K_α)

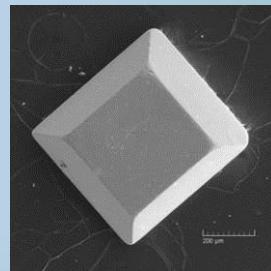
b) The X-Ray diffraction pattern along c axis ($\text{Cu K}_\alpha 1$)

c) The X-Ray diffraction pattern of the polycrystalline sample synthesized for comparison by solid state reaction ($\text{Cu K}_\alpha 1$)

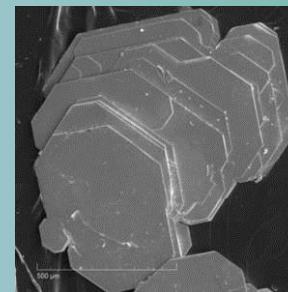
eutectic	application temperature °C	advantages	disadvantages
$\text{AlCl}_3\text{-KCl-(NaCl)}$	300 - 550	low T	potential of explosion, hydroscopic
$\text{AlBr}_3\text{-AlCl}_3\text{-....}$	150 - 400	very low T	potential of explosion, hydroscopic high cost
CsCl-LiCl	400 - 600	low T	amp. damage at crystallization Li reacts with SiO_2 hydroscopic high cost
CsCl-NaCl-(KCl)	500 – 800	medium T nonhydrosc.	amp. damage at crystallization high cost
RbCl-NaCl	500 – 800		Cs go to crystals (Rb - not)
NaCl-KCl	700 - 900	low cost nonhydrosc.	high T amp. damage at crystallization
KCl-KBr-KI			

At this moment by means of this method are synthesized single crystals of:

FeSe



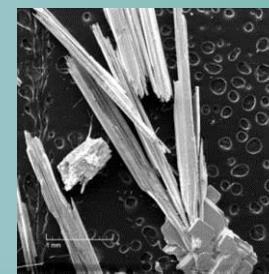
FeSe_{0.8}S_{0.2}



FeTe-FeTe_{0.5}Se_{0.5}

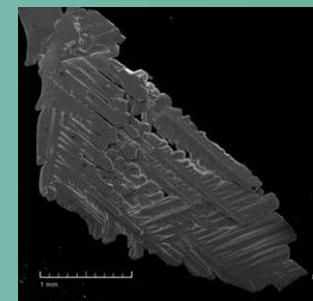


FeTe-FeTe_{0.9}S_{0.1}



low temp Fe

Fe₇Se₈, FeSe₂, FeTe₂, FeS, FeS₂



ZnS-Fe_{0.56}Zn_{0.44}S

Bi₂Te₃

Bi₂Se₃, (Bi,Sb)₂Se₃, Bi₂(Te,Se)₃, Bi₂(Se,S)₃ small size ☹

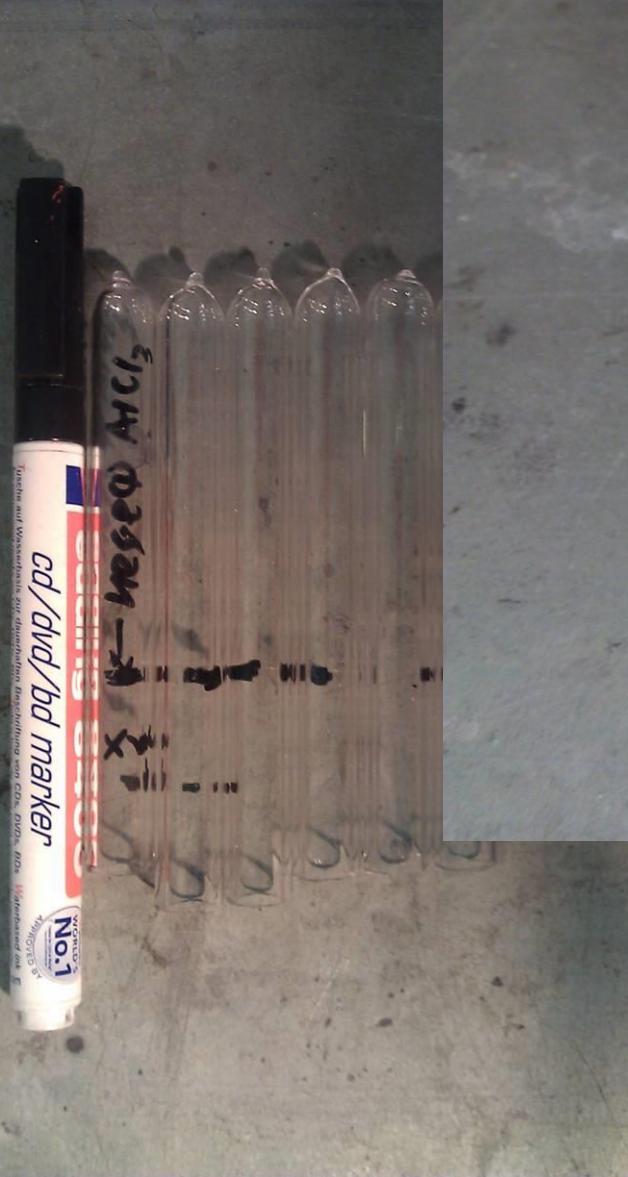
CdS, CsFe₂Se₃, Cu₂ZnSnS₄

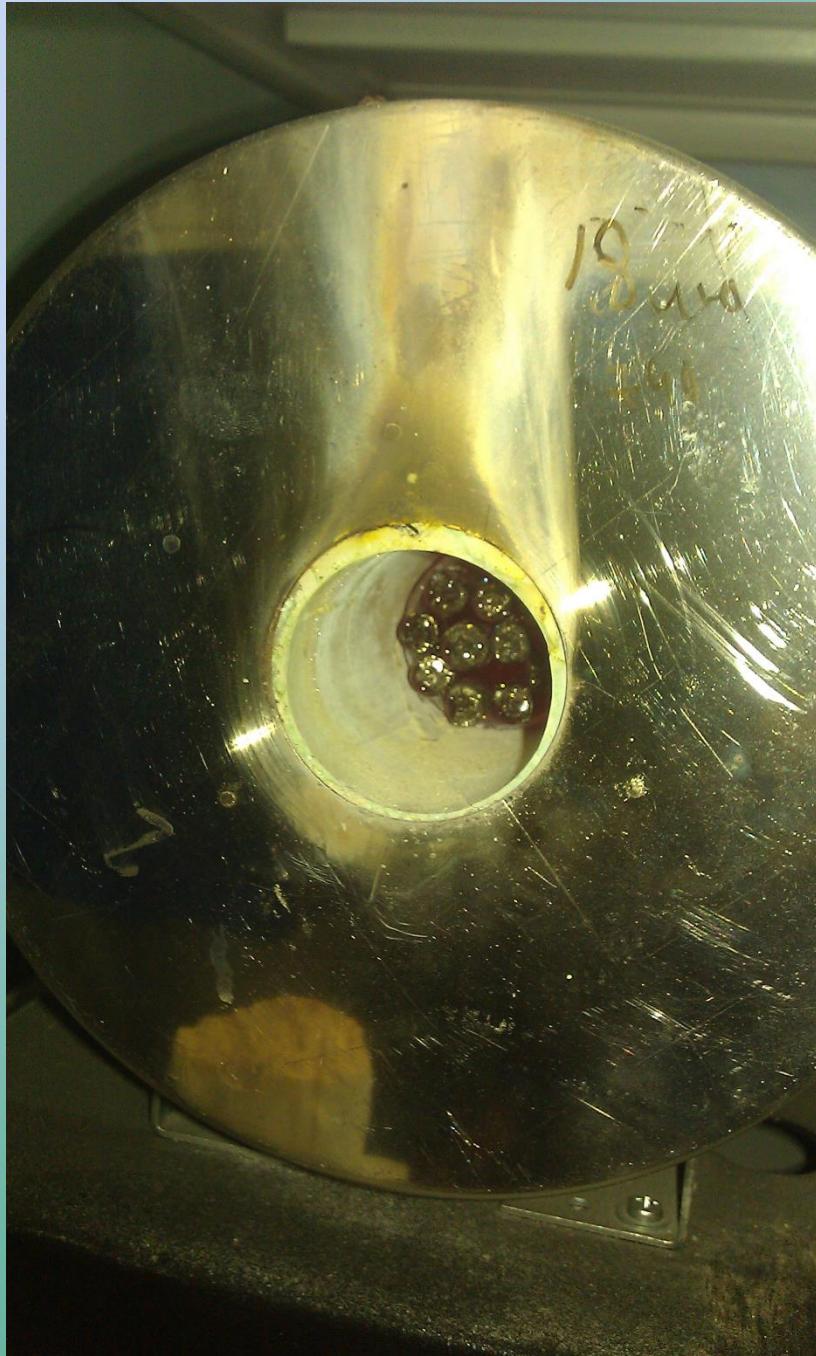
FeAsS

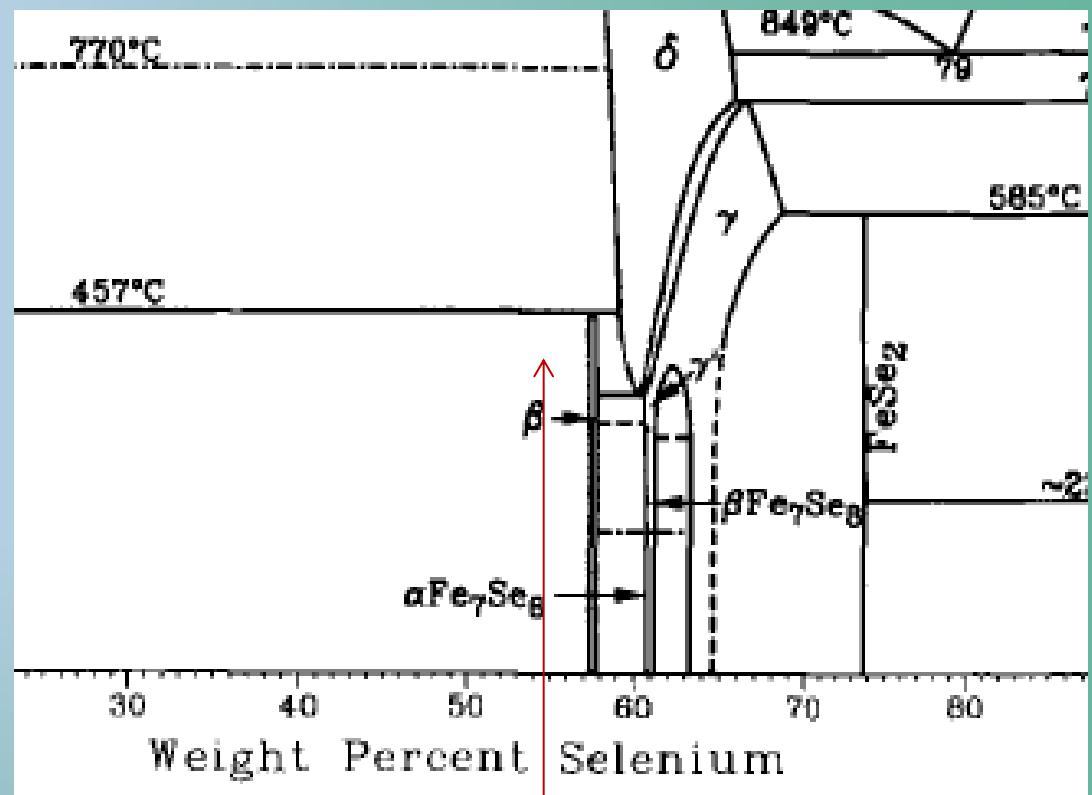
A high-magnification fluorescence micrograph of a biological specimen, likely a tissue section or a cell culture. The image shows various cellular structures with distinct green and red fluorescence. Several scale bars are present: one in the bottom right corner labeled "1000 μm" and another in the top right corner also labeled "1000 μm".

Spasibo









Автор глубоко признателен научному руководителю
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